



Electrolux

ELECTROLUX HOME PRODUCTS PTY LTD

ABN 51 004 762 341

Technical Publication N° CE1130

Issue: 1

Date: 9/17

WESTINGHOUSE

***ELECTRIC
UNDERBENCH
COMBO OVEN***

MODEL

WVE645S

PNC

94403169423

Maintenance Level Change Summary	
23	Front Frame, Panel Deck & Control Panel

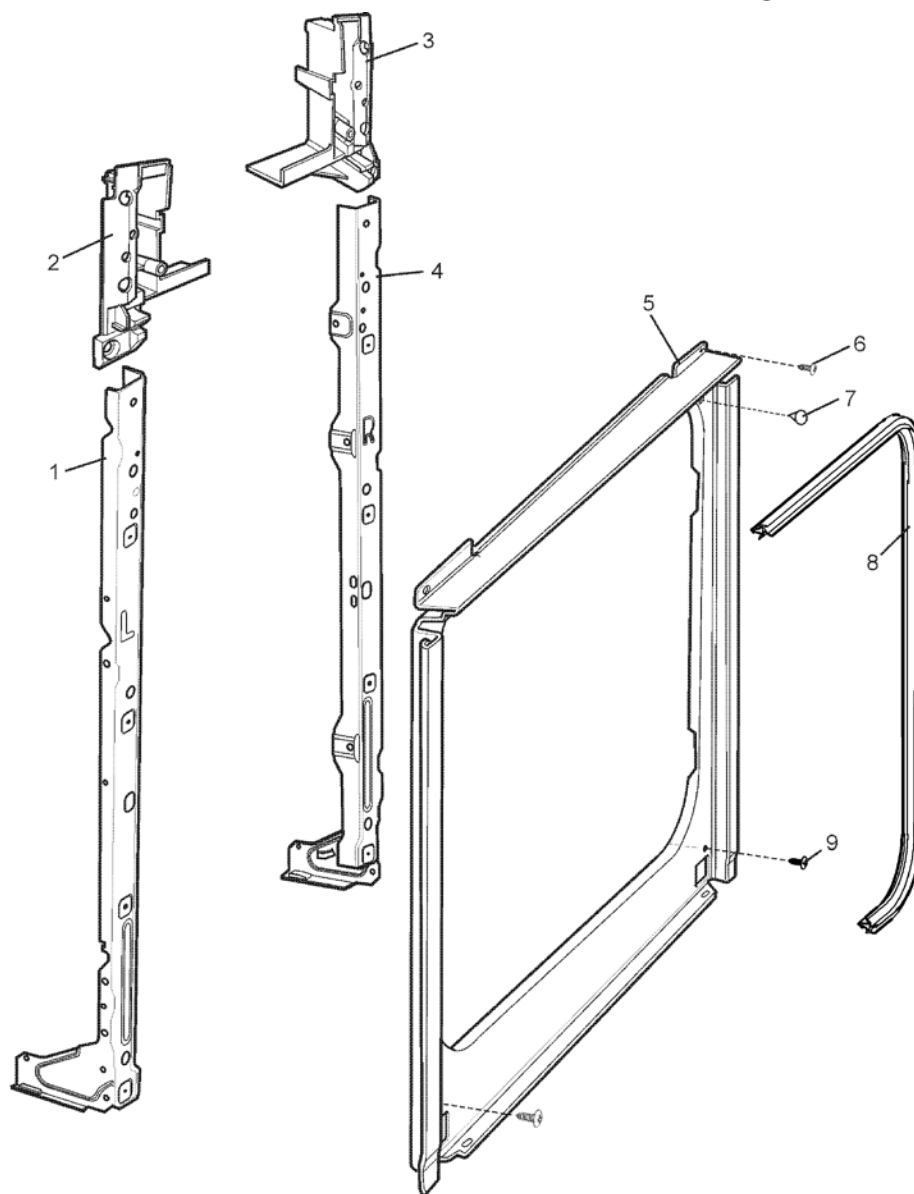
First Built Dates	
WVE645S	9/17

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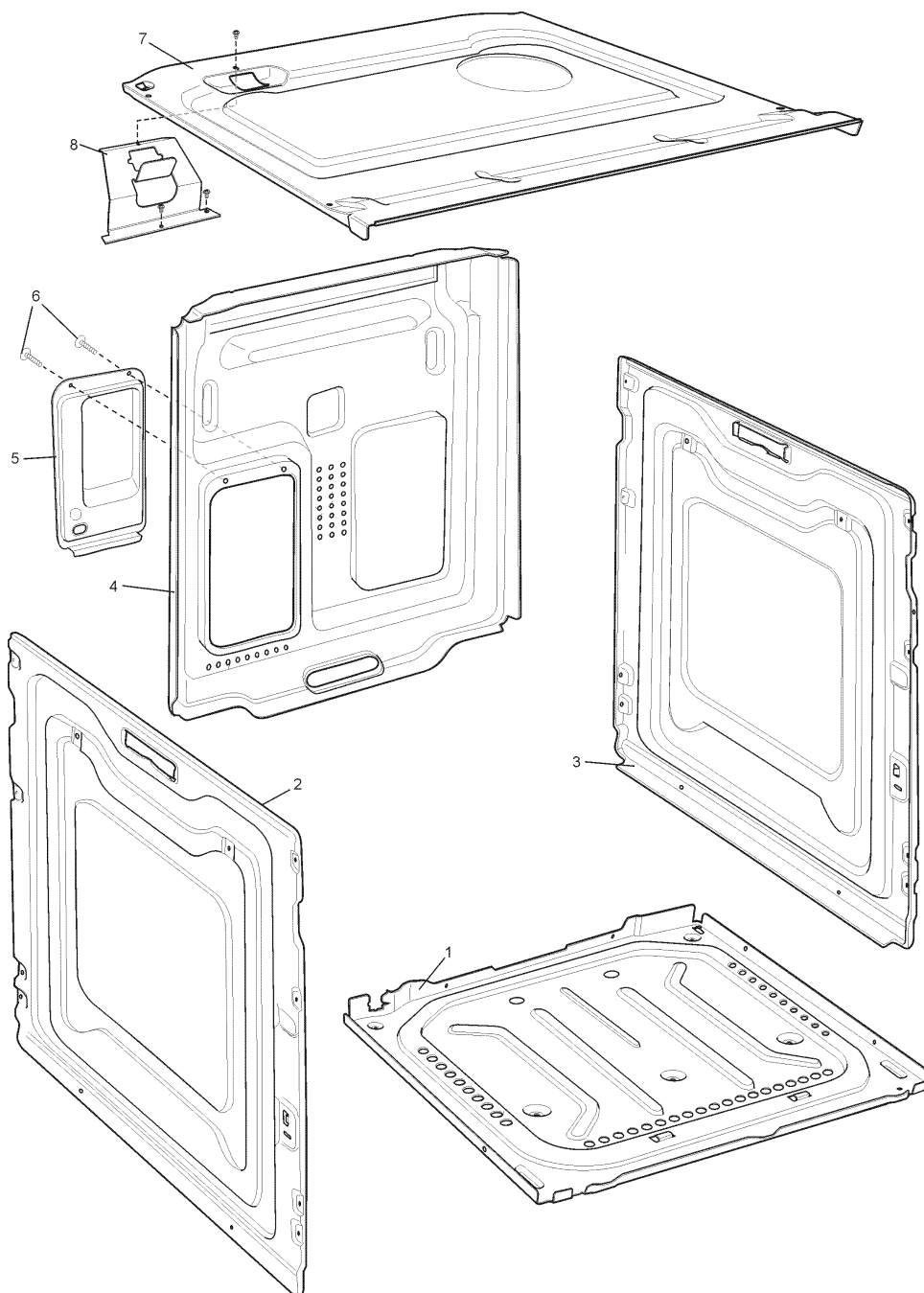
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NOTE: In Parts Listings

N.I.	=	Not Illustrated
N.P.A.	=	No Part Available
N.P.N.	=	Not Used on this Model



ITEM	PART N°	DESCRIPTION Ex 8334	QTY
1	0048 004 839	CHANNEL FRONT NGP UB LH	1
2	A03753401	ENDCAP CONTROL PANEL CHEF LHS	1
3	A03753402	ENDCAP CONTROL PANEL CHEF RHS	1
4	0048 004 879	CHANNEL FRONT NGP UB RH	1
5	808221202	FRAME FRONT PAINTED ELE UB NGP	1
6	0701 009 022	SCREW #8 X 1/2 MUSH #2PH AB BK	X
7	0589 001 032	BUMPER STOP BLACK	2
8	A04808002	SEAL OVEN MODULAR PROFILE LARK	1
9	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	X

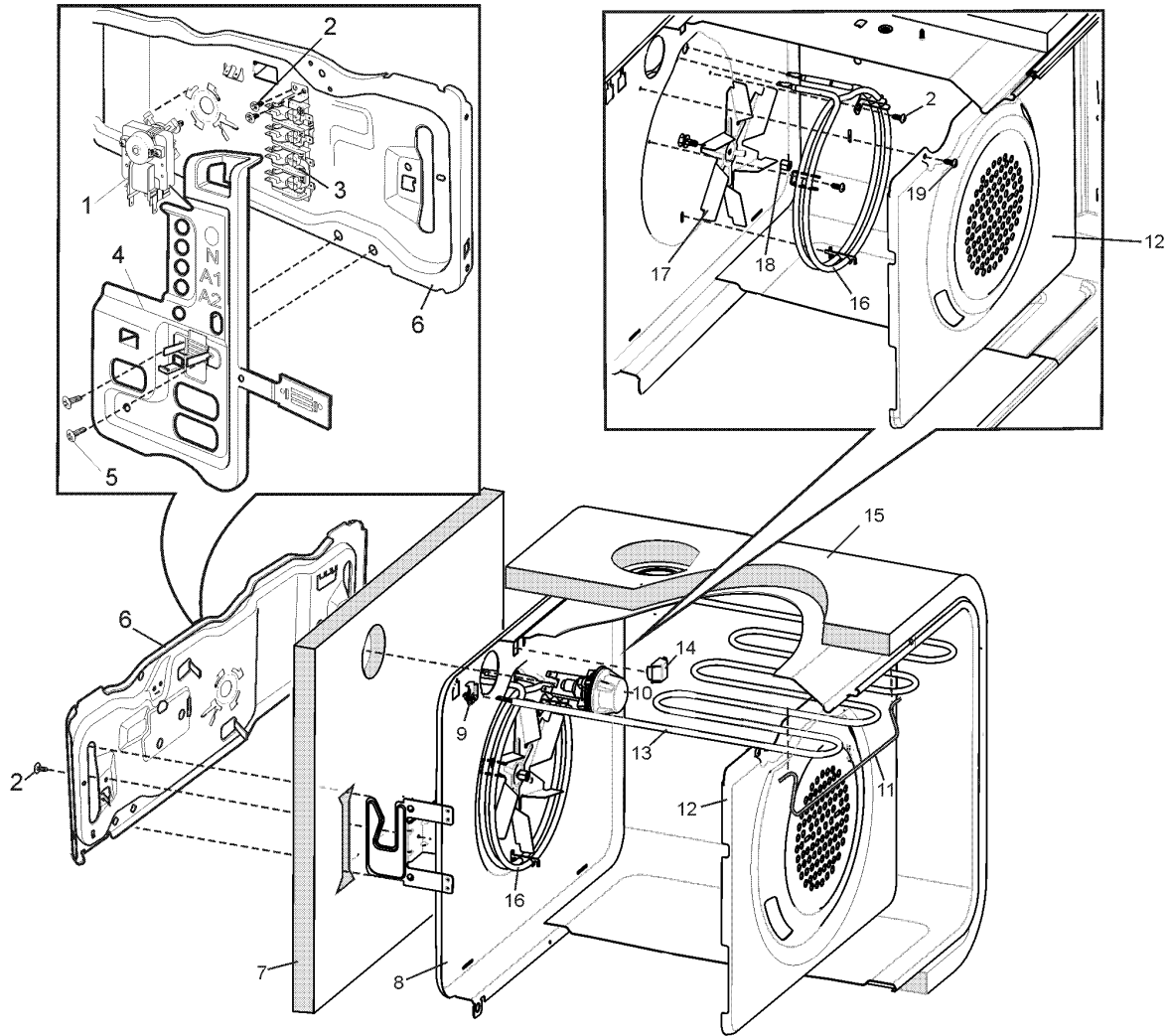
MODEL:**WVE645S****EX. VIEW DRAWING 7746
CHASSIS ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 7746	QTY
1	0038 003 291	PANEL BASE BIOS	1
2	0038 006 866	PANEL SIDE UB L/H NGD	1
3	0038 006 865	PANEL SIDE UB R/H NGD	1
4	0038 008 167	PANEL COVER WIRE UB 40MM	1
5	0022 041 136	PLATE CVR TERM ELEC BIOS	1
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
7	0038 005 665	PANEL TOP COMBO NGP	1
8	0030 024 233	BRACKET RECEPTACLE MOUNT COMBO	1

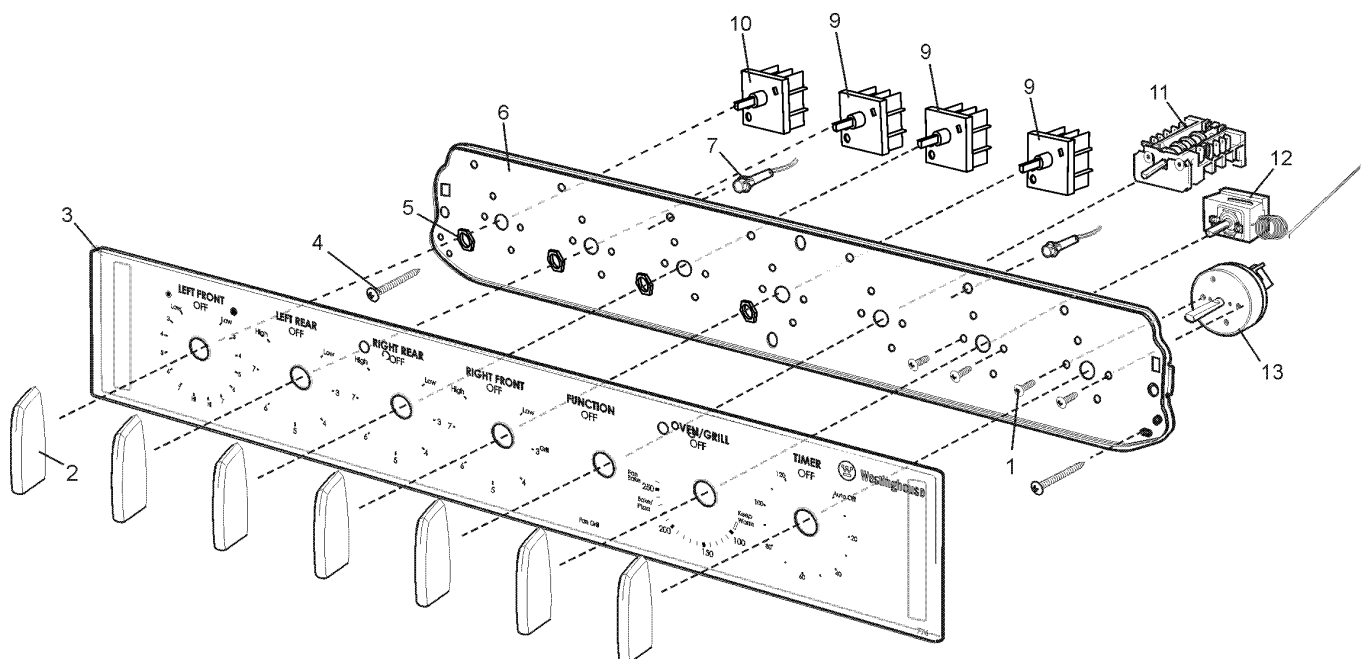
MODEL:

WVE645S

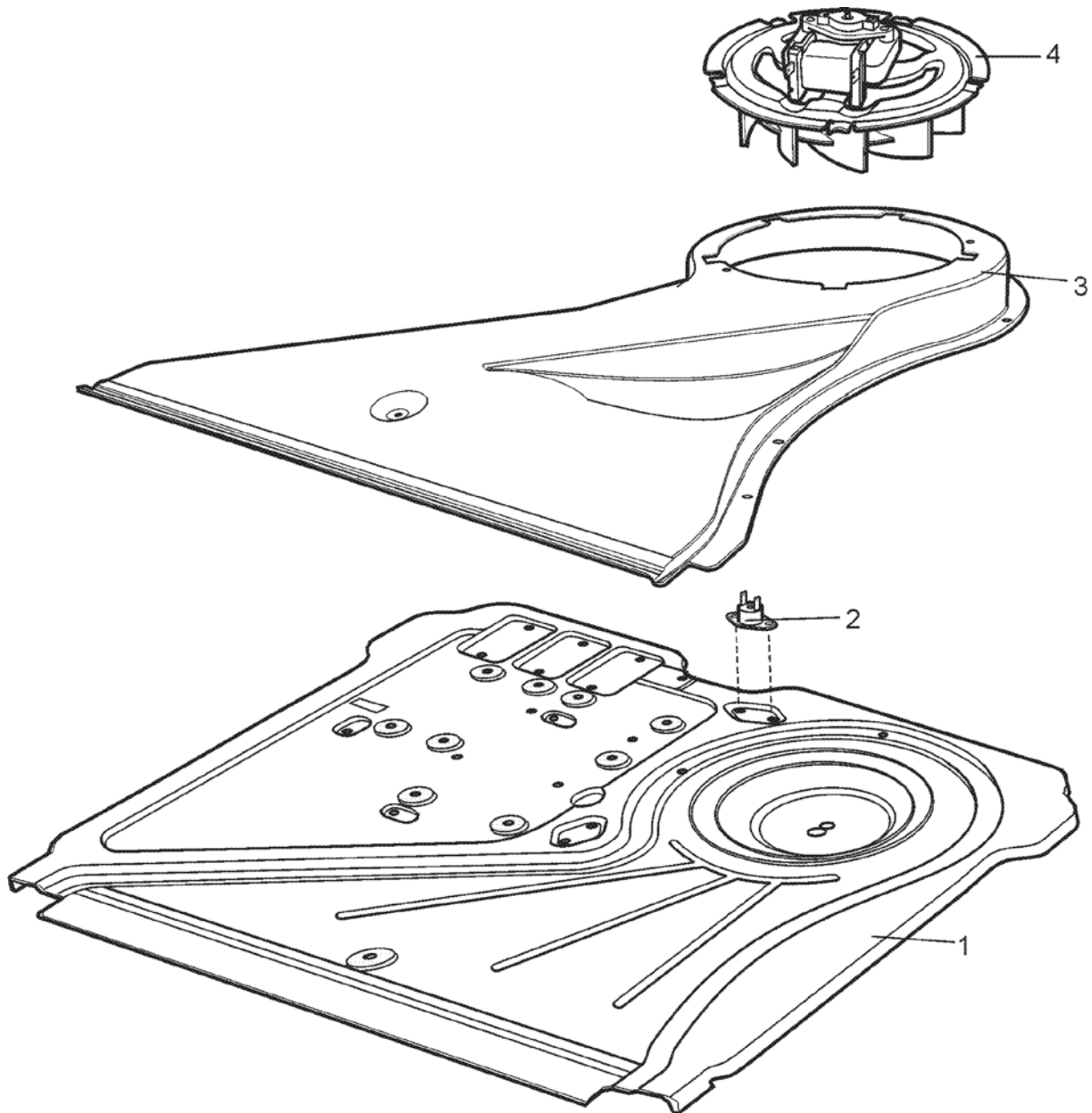
EX. VIEW DRAWING 7734
OVEN ASSEMBLY



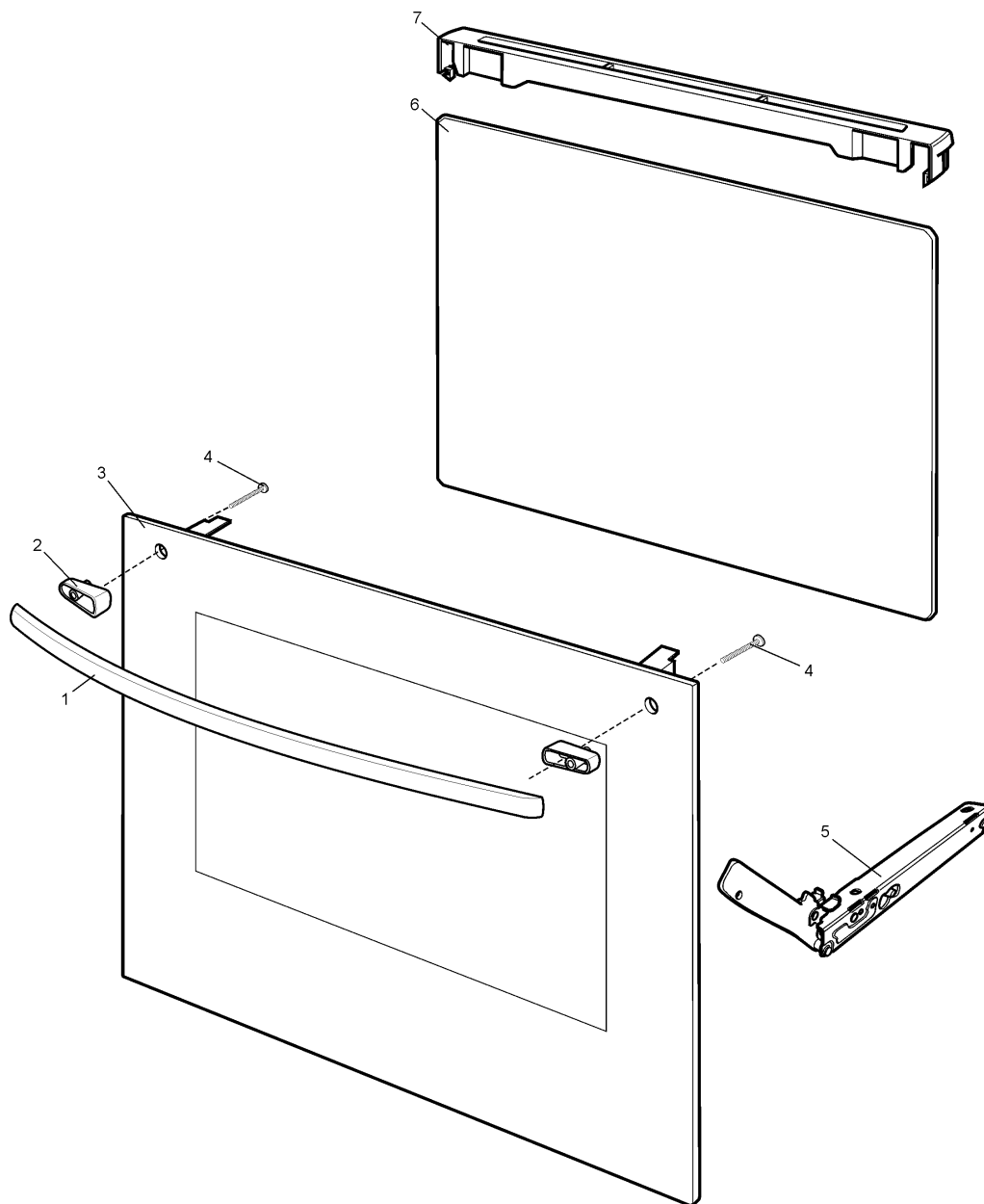
ITEM	PART N°	DESCRIPTION Ex 7734	QTY
1	0214 002 118	MOTOR FAN OVEN - BIOS	1
2	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
3	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
4	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
5	0701 002 133	SCREW #6 3.5X28 HILO PAN PH	2
6	0489 001 146	BRACE OVEN REAR B/I BIOS	1
7	0374 005 260	INSULATION OVEN BACK - KNAUF	1
8	N.P.A.	OVEN ENAM ELEC FAN GIO NGD	1
9	0125 008 409	CLIP ELEMENT MOUNT	2
10	387 9376 91	HOLDER LAMP REAR PYRO BIOS	1
	ES6023	LAMP G9 PYRO 240V 25W (PT OF ITEM 10)	1
11	0012 018 695	SUPPORT ELEMENT GRILL BIOS	1
12	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
13	0122 004 538	ELEMENT GRILL 2200W S/S321	1
14	0125 008 371	CLIP THERMOSTAT BIOS	1
15	0374 005 259	INSULATION OVEN WRAP - KNAUF	1
16	0122 004 574	ELEMENT FAN RING EGO	1
17	A11806901	FAN IMPELLER OVEN	1
18	0065 009 265	NUT M6 L/H FAN MOTOR	1
19	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	2
N.I.	0541 001 258	THERMAL CUTOUT 190 DEG N.C.	1

EX. VIEW DRAWING 7745a
CONTROL PANEL ASSEMBLY

ITEM	PART N°	DESCRIPTION Ex 7745a	QTY
1	354 3221 14	SCREW M4 X 4	6
2	0019 008 195	KNOB ASSY WH BLDE SILVER FORTE	7
3	A07128501	PNL CNT & CLIPS WVE645S	1
4	0701 009 040	SCREW #8 X 45 PAN QUADREX	2
5	0065 009 209	NUT METRIC M10 X 0.75	4
6	0022 041 102	PLATE MTG SWITCH MULTI 7 BIOS	1
7	809104801	LIGHT IND AMB 200MM	2
9	0534 001 654	SWITCH INF/HEAT MP-101-EA OC98	3
10	0534 001 655	SWITCH INF/HEAT ISOLATED PILOT	1
11	0534 001 735	SWITCH MULTI 4 EL BIOS	1
12	0541 001 931	THERMOSTAT OVEN - EGO	1
13	A07080901	TIMER 2HR CUTOFF WESTLAKE	1
N.I.	0271 001 309	SPACER CONTROL PANEL BIOS	2
N.I.	A00499301	HOUSING LENS IND BIOS AMBER	2



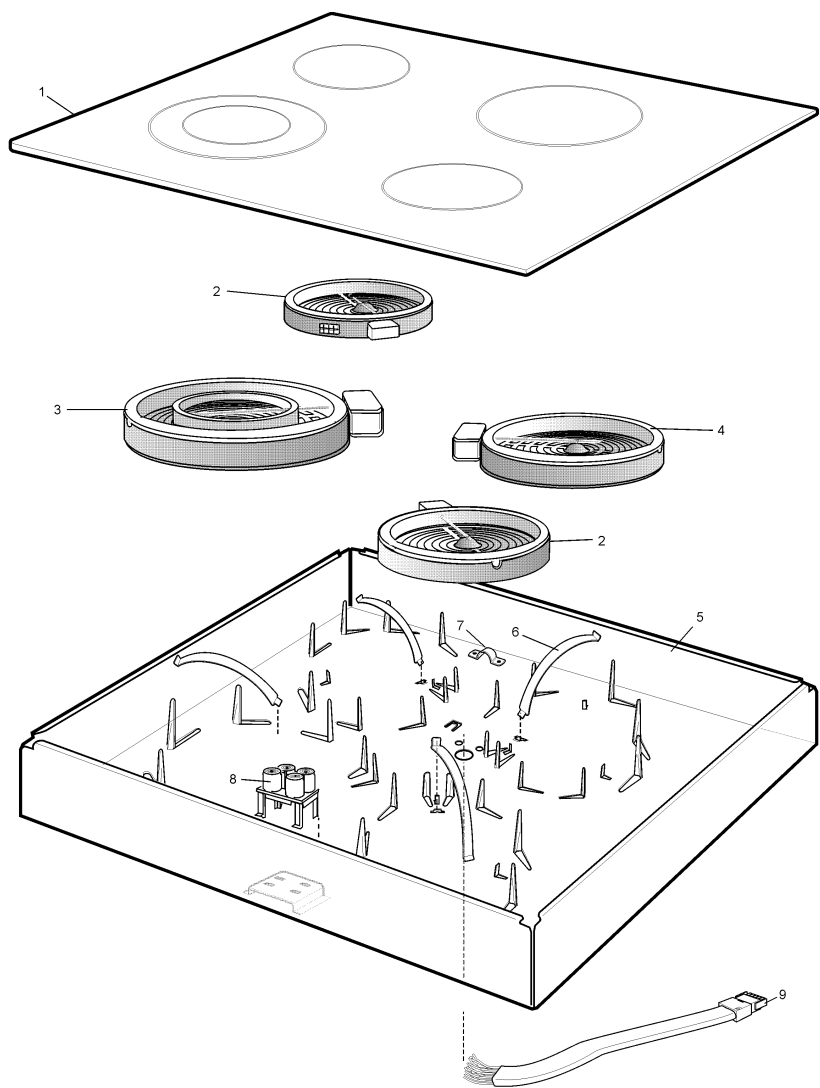
ITEM	PART N°	DESCRIPTION Ex. 8333	QTY
1	N.P.A.	PANEL DECK COOLING UPPER	1
2	0541 001 269	THERMAL CUTOUT 120D KLIXON	1
3	N.P.A.	PANEL DECK INTERMEDIATE	1
4	A04278301	FAN COOLING ASSY RADIAL 11W	1



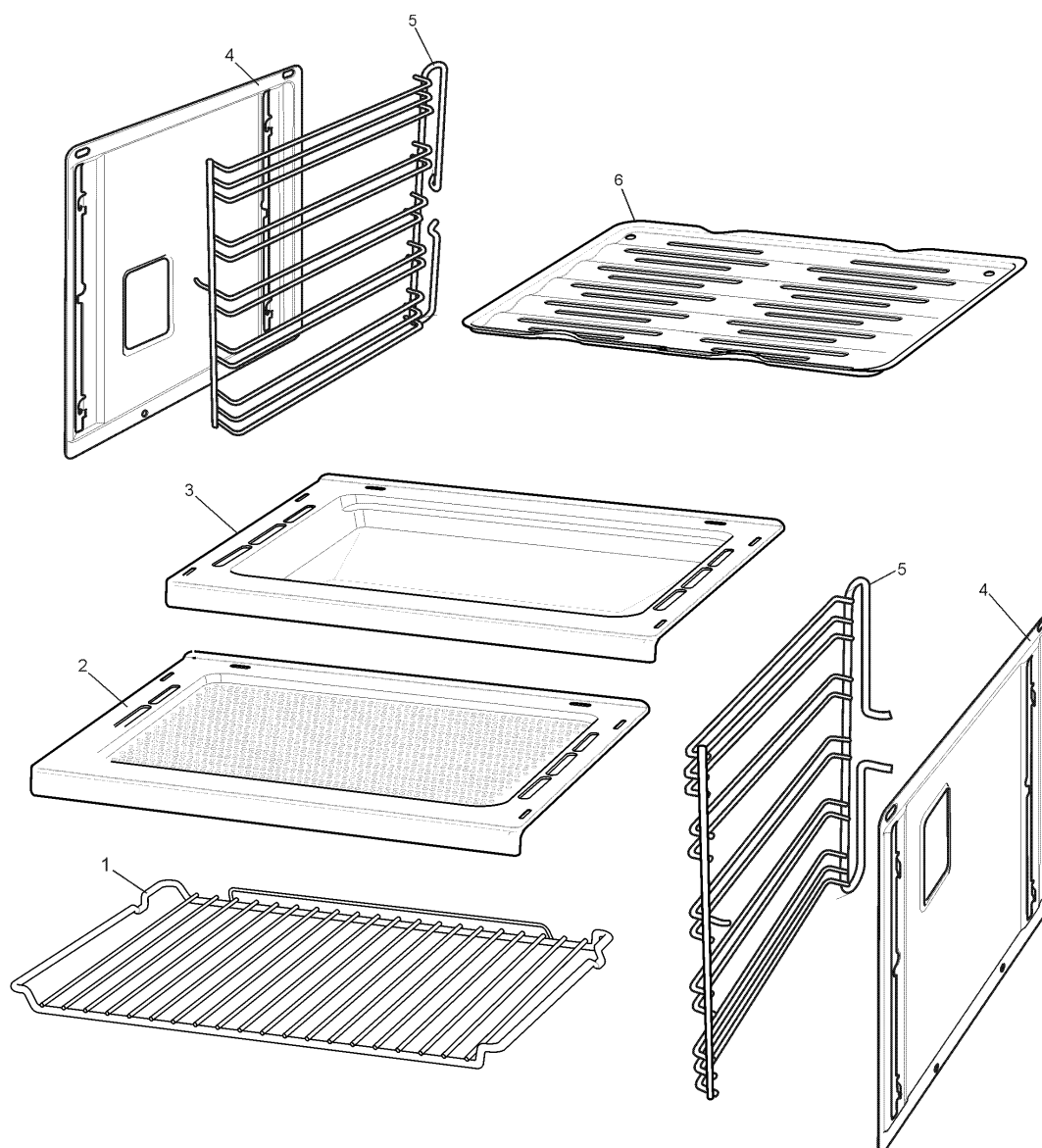
ITEM	PART N°	DESCRIPTION Ex 8177	S	W
1	0050 010 812	HANDLE DR N/P WEST ANOD FORTE	1	1
2	0160 003 656	STAND-OFF NON-PYRO WEST FORTE	2	2
3	A05943301	PNL OV DR OUT ASS S/S FORTE	1	
	A05943401	PAN OV DR OUT ASS WHT FORTE		1
4	809058301	SCREW M4 X 25 PAN MTS PHIL BLK	2	2
5	387 0770 01	HINGE 2-L OVEN DOOR NGD	2	2
6	0255 004 178	GLASS OV DR IN WEST FORTE	1	1
7	0545 002 748	TRIM DOOR TOP VENT NGD	1	1
N.I.	0150 005 271	SCREW M4X5 HEX1/4" PH2 BLK ZP	4	4

MODEL: WVE645S

EX. VIEW DRAWING 6642
HOB ASSEMBLY



ITEM	PART N°	DESCRIPTION	Ex 6642	QTY
1	A00795401	GLASS ASSY		1
2	3740635-21/8	RADIANT HEATER,D145/1200W/230V		2
3	3740640-21/8	RADIANT HEATER		1
4	3740636-21/6	RADIANT HEATER,D180/1800W/230V		1
5	387625300	BURNER BOX		1
6	387372900	SPRING		4
7	N.P.A.	WIRE CLAMP		1
8	387372704	LAMP RESIDUAL HEAT		1
9	305470000	WIRING LOOM 564		1
N.I.	C8622	LOOM ASS EXT HARNESS 15 PIN		X

MODEL:**WVE645S****EX. VIEW DRAWING 7738
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION Ex 7738	QTY
1	*0327 001 320	RACK SHELF OVEN WESTINGHOUSE	2
2	0037 004 047	TRAY BAKING FULLWIDTH TINPLATE	1
3	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
4	0625 001 294	LINER OVEN PAIR NO LIGHT	1
5	*0327 001 319	RACK SIDE SUPPORT OVEN EVOLVE	2
6	0028 025 393	COVER GR DISH ENAM S/LESS BIOS	1
N.I.	0701 003 073	SCREW #8 X 5/8 CSK (INSTALL)	2
N.I.	0701 003 080	SCREW #8-10X35 PAN PH2 P/B BK	2
N.I.	0701 002 133	SCREW #8 4.2 X 28 HILO PAN PH	2
N.I.	0712 015 030	BUSH MOUNT F/FRAME NGD	2
PART OF * RACK PACK 0327 001 322			

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0165 003 278



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